StyleLite®

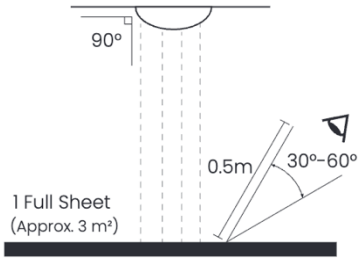
MS - StyleLite

Extrusion Division: Material Specifications for *StyleLite Sheet*

October 2026

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PROPERTY	EGR TEST METHOD	TEST SPECIFICATION
Surface And General Imperfections	Visual	— Take 1 x Full Sheet (Approx. 3 m²) — Place the sheet on a horizontal surface — Remove masking film before inspection — Standing 0.5m away from the sheet — Viewing angle between the sheet surface and the observer's line of sight (within 30° and 60°) — Illumination angle - the angle between the sheet surface and the incident light direction - 90° (perpendicular to the sheet) — Count visible lumps, low spots and black specks in reflective light 
		≤ 5 In total of lumps and low spots ≤ 5 Black Specks 0.3 - 0.5 mm² Black specks < 0.3 mm² not counted No Black Specks > 0.5 mm² No Die Lines , High Spots , & Crease marks No Scuff Lines on the bottom side of CLEAR sheet
Edge Cut	Visual	Cut edge to be parallel with no cracks larger than 5 mm
Masking	Visual	**General masking quality** No wrinkles, scratches. Good adhesion and fully covered
Inkjet Printer	Visual	Item number & Colour description & Julian date
Thickness	Micrometer	1 mm + 0 mm / - 0.6 mm 0.8 mm + 0 mm / - 0.5 mm
Length/Width	Tape Measure	Length: Between - 0 to + 7 mm Width: Between - 0 to + 3 mm
		Measure length and width on both sides ≤ 2 mm difference
Squareness	Tape Measure	Diagonal Difference ≤ 2mm
Colour	Spectrophotometer	dE < 1.0 for Solid Colours dE < 1.5 for Metallic Colours
Gloss Level	Glossmeter	**All colours except CLEAR** **TruMatte ≤ 8 Gu @ 60°** **CLEAR TruMatte ≤ 15 Gu @ 60°** Measure Left, Middle and Right across the sheet
Dyne Level	Dyne Tester Kit	**≥ 50**

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